

SELECTION & SPECIFICATION DATA

Type	Cold Adhesive
Description	Blackhawk 5330 Roofing Adhesive is a single-component, asbestos-free, asphaltic commercial roofing adhesive designed to adhere modified bituminous membranes. It can be sprayed or applied using a squeegee. Blackhawk 5330 Roofing Adhesive is comprised of a special, low-odor formula that leads the bituminous roofing industry in adhesion.
Features	<ul style="list-style-type: none">• Single-component• Low odor• Cold-applied• Elastomeric
Uses	Adhesive for single- and multi-ply SBS and select APP roofing membranes.
Color	Black
Primer	Self-priming
Solids Content	86% by weight
VOC Value(s)	<250 g/L (2.09 lbs/gal)
Limitations	Not all APP membranes are alike, and adhesion to these modified membranes should be tested. Do not use with membranes containing a burn-off film.

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
------------	--

MIXING & THINNING

Mixing	No mixing necessary
Thinning	Do not thin
Cleanup	Mineral spirits or similar solvent

APPLICATION GUIDANCE

Airless Spray Pump size: 45:1 or greater
Spray hose: 200 ft x 3/4-inch ID
Whip length: 15 ft x 1/2-inch ID

Squeegee 1/4-inch serrated squeegee

PACKAGING, ESTIMATING & HANDLING

ITEM#	PACKAGING
K-5330-000-001	Bulk – Gallon
K-5330-005-001	Pail - 4.7 gallons
K-5330-053-001-UL	Drum - 53 gallons

Theoretical Coverage Rate 1.5 - 2 gallons per square, depending on substrate.

Storage & Shelf Life Estimated shelf life is 12 months when stored in a dry area at 75°F (24°C). When kept at recommended storage conditions and in original unopened containers. Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C). Store indoors. Always inspect the product prior to use.

SAFETY

Safety Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.

Ventilation Use in well ventilated areas.

TYPICAL PHYSICAL PROPERTIES

Lap shear testing after 24 hours has shown that Blackhawk 5330 Roofing Adhesive meets or exceeds the performance attributes of ASTM D3019.

Rev. 08/2025

TERMS AND CONDITIONS OF SALE

While statements, technical information and recommendations contained herein are based on information our company believes to be reliable, nothing contained herein shall constitute any warranty, express or implied, with respect to the products and/or services described herein and any such warranties are expressly disclaimed. We recommend that the prospective purchaser or user independently determine the suitability of our product(s) for their intended use. No statement, information or recommendation with respect to our products, whether contained herein or otherwise communicated, shall be legally binding upon us unless expressly set forth in a written agreement between us and the purchaser/user. For all Terms and Conditions of Sale see ergonarmor.com.